

| <b>2020 Fair Housing Summit</b> |   |
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| 8:30 a.m. - 9:00 a.m.           | <b>Registration</b>   |
| 9:00 a.m. – 9:15 a.m.           | <p><b>Welcome</b><br/> Nikki Quintana, Executive Director, Metropolitan Human Relations Commission<br/> Kelly Lundberg, Deputy Director, Office of Housing and Neighborhood Services<br/> Kim Wize, Field Office Director, U.S. Department of Housing and Urban Development<br/> Honorable Mayor Tom Henry, City of Fort Wayne</p>  |
| 9:30 a.m. -10:30 a.m.           | <p><b>Breakout session #1</b></p> <ul style="list-style-type: none"> <li>A. Sexual Harassment in Housing: Amy Nelson, Executive Director, Fair Housing Center of Central Indiana</li> <li>B. Locked Out- Evictions &amp; Housing Instability: Breanca Merritt, Director, Center for Research on Inclusion and Social Policy (CRISP) at IUPUI</li> <li>C. Discrimination in Zoning: Sara Pratt, Counsel, Relman Colfax PLLC</li> </ul>   |
| 10:30 a.m. -10:45 a.m.          | <b>Break</b>  |
| 10:45 a.m. -11:45 a.m.          | <p><b>Breakout session #2</b></p> <ul style="list-style-type: none"> <li>A. Fair Housing Disability Case Law Update: Tom Crishon, Managing Attorney, Indiana Disability Rights</li> <li>B. How Criminal History Can Be a Fair Housing Issue: Merylyn Brown, Region V Attorney Advisor, U.S. Department of Housing and Urban Development</li> <li>C. The Chronic Eviction Problem in Fort Wayne: Kelly Lundberg, Deputy Director, Office of Housing and Neighborhood Services</li> </ul> |
| 11:45 a.m. – 12:30 p.m.         | <b>Lunch Break</b>  |
| 12:30 p.m. -1:45 p.m.           | <p><b>Thank You and Introduction of Tim Wise</b><br/> Nikki Quintana, Executive Director, Metropolitan Human Relations Commission<br/> <b>Keynote Luncheon Speaker</b><br/> Tim Wise, Anti-racist Educator, Film Producer, and Author</p>   |
| 1:45 p.m. -2:00 p.m.            | <p><b>Adjournment</b><br/> Kelly Lundberg, Deputy Director, Office of Housing and Neighborhood Services</p>   |